

Work Order ID 57335

Monday, April 05, 2010 2:52:32 PM



RUSIA

Page 1

Item ID: D2953-175

Accept



Setup Start



Revision ID:

Stop



Item Name: Spacer

Start Date: 4/5/2010 Start Qty: 20.00



Cust Item ID:

Required Date: 4/6/2010 Req'd Qty: 20.00



Customer:

Reference:

Approvals:

Process Plan: *MF*

Date: *10-4-5*

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

D2953

Rev A

100



Bandsaw

Jeaspa Bandsaw

~~BAND SAW~~

Hardinge

Memo

~~Cut as per D2953~~ Debur

turn

0.00

0.00

SA 10/04/06

20

Ø

110



QC

Quality Control

~~QC3- Inspect part completeness to step on W/O~~

Memo

0.00

0.00

SA 10/04/06

20

Ø

QC2

QC8

cut 10/04/06

20

Ø

120



Packaging

Packaging

Identify as per dwg & Stock Location: *bagket*

Memo

0.00

0.00

PD 10.04.06

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Tooling:

Date:

Run Start

QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run HoursDraw
NumberDraw
Rev.Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

130

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

10/04/06 [Signature]
mf
10-4-6

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Picklist Print

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Page 1

Work Order ID: 57335

Parent Item: D2953-175

Parent Item Name: Spacer

Comments: IPP A 00.03.17 New Issue EC

Start Date: 4/5/2010

Required Date: 4/6/2010

Start Qty: 20.00

Required Qty: 20.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
M6061T6T0.375W.058		Purchased	No			100	f	98.1240	3.0695			
6061-T6 RD Tube .375 x.058W												

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
Main Warehouse		
MAT014	98.124	
110968	1.416	
111432	2.708	
111944	80	
113718	14	

2 RF SA 10/04/06

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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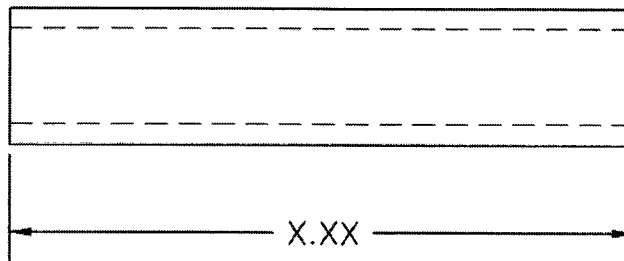
NOTE: Date & initial all entries



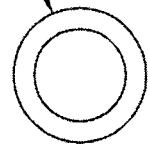
DESIGN RF	DRAWN BY RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D2953	REV. A SHEET 1 OF 1
DATE 00.01.13		TITLE SPACER	SCALE 2:1
A	00.01.13	NEW ISSUE	

RELEASED
00.02.21 PS

#57335



Ø0.375 (REF)



D2953-XXX
└───┘
LENGTH

1.75" LONG: D2953-175
0.65" LONG: D2953-065

MATERIAL: 6061-T6 (WW-T-700/6) OR 5052-H32
(WW-T-700/4) 0.375 OD x 0.058 WALL
TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

W/O:		WORK ORDER CHANGES					
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